

Short Communication

Efficient One-Pot Synthesis of N-Ethyl Amino Acids

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Abstract: Mono-N-ethylated α -amino acid esters are obtained in high yields using reductive amination procedures. Formation of imine is achieved by excess of acetaldehyde, followed by removal of acetaldehyde and reduction by $\text{NaBH}(\text{OAc})_3$. The elaborated one-pot synthesis allows for the efficient synthesis of side-chain protected amino acid derivatives. Copyright © 1999 European Peptide Society and John Wiley & Sons, Ltd.

Keywords: N-alkylation; amino acid derivatives; reductive amination; N-ethyl amino acids

N-alkyl amino acids are constituents of various naturally occurring peptides and depsipeptides such as cyclosporin, dolastatin and didemnin, isolated from marine species or microorganisms [1]. The common features of this interesting class of biomolecules are enhanced proteolytic stability, higher lipophilicity and unique conformational properties, resulting in pronounced biological effects, including antibiotic [2], anticancer [3], antiviral [4] and immunosuppressive activity [5]. Although a number of methods for the synthesis of N-methyl amino acids [6–12], as well as N-alkyl amino acids have been reported in the past [13,14], only a few examples for the synthesis of N-ethyl amino acid derivatives are described [15,16].

In general, classical procedures fail due to β -elimination of the ethyl derivative when applying an anionic mechanism [17]. N-ethylation via reductive amination appeared to be a more promising approach [18]. The amine reacts with an aldehyde and the so formed imine is reduced by commonly available reducing agents like NaBH_4 , NaBH_3CN , $\text{NaBH}(\text{OAc})_3$.

Reductive amination is widely used in chemistry as well as in bioorganic chemistry to form N-alkyl derivatives, but overalkylation readily occurs and is of major concern [19]. This side reaction in the synthesis of mono-alkylated derivatives can be cir-

cumvented by using less than 1 equivalent of aldehyde relative to the amine [20], or by employing a dehydrating solvent like trimethyl orthoformate (TMOF). In the latter case the solvent forces the formation of imine intermediate [21], and only the monoalkylated product is formed [19].

However, N-ethylation of amino acid derivatives represents a major problem since neither an excess of amino acid nor the use of a dehydrating solvent result in the desired mono-ethylated amino acid as major product [19,20].

Here, we describe an efficient procedure for the synthesis of N-ethyl amino acid derivatives applying a one-pot synthesis.

In a typical protocol, amino acid ester (1 eq) and acetaldehyde (10 eq) are stirred in TMOF to form quantitatively the imine intermediate. Excess of aldehyde is readily removed under reduced pressure, followed by treatment with the weak reducing agent $\text{NaBH}(\text{OAc})_3$ (5 eq). As a crucial step in this one-pot synthesis, the excess of aldehyde is removed completely *in vacuo* thus preventing formation of bis-alkylated product (Figure 1).

Optimized reaction conditions gave a ratio of non-, mono- and bis-alkylated product of 3:90:7, respectively. Applying this protocol, various amino acid derivatives have been N-ethylated in acceptable to high yields (Table 1). In general, $\text{NaBH}(\text{OAc})_3$ gave more reproducible results than other commonly used reducing agents such as NaBH_3CN .

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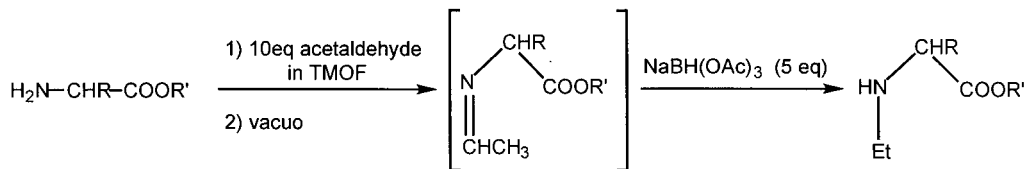


Figure 1 Reactions scheme for the synthesis of N-ethyl amino acids.

EXPERIMENTAL PART

Nuclear magnetic resonance spectra were recorded on a Bruker DPX-400 instrument, while the mass spectra were obtained on a Finnigan MAT SSQ 710 C spectrometer. Optical rotations were measured on a JASCO DIP-370 digital polarimeter.

Thin layer chromatography was performed on Merck silica gel 60 F₂₅₄ plates. The compounds were visualized by spray solution of ninhydrine reagent (0.1%, Merck) and heating. Analytical RP-HPLC was performed on Waters equipment using columns packed with Vydac Nucleosil 300 Å, 5 µm, C₁₈ particles with a flow rate of 1 mL/min. The elution gradient comprised 100% A to 100% B over 30 min where solvent A consisted of 0.09% TFA in water and solvent B of 0.09% TFA in 90% acetonitrile. Flash chromatography was performed with Merck silica gel 60 (40–63 mesh).

Amino acids were purchased from Bachem (Bubendorf, Switzerland) and Novabiochem (Läufelfingen, Switzerland). The commercial source for reagents and solvents was Fluka (Buchs, Switzerland).

Table 1 Reductive Amination of Various Amino Acid Esters with Acetaldehyde and NaBH(OAc)₃ According to Figure 1

Amino acid ester	N-ethyl amino acid ester (% yield)
Val-OtBu	85
Val-OMe	83
Leu-OtBu	82
Phe-OtBu	78
Lys(Z)-OtBu	75
Thr-OtBu	75
Thr-OBn	61
Thr(OBn)-OBn	87
Thr(OtBu)-OtBu	57

H-EtVal-OtBu · HCl

Typically, 500 mg of H-Val-OtBu · HCl were dissolved in 100 mL neat TMOF under Ar. The hydrochloride was neutralized with 1 eq of DIEA (0.42 mL). Under a weak argon stream 10 eq of acetaldehyde (1.34 mL) were added and the solution was allowed to stir for 30 min at r.t. The excess of acetaldehyde was removed under reduced pressure during 1 h, followed by adding 5 eq of NaBH(OAc)₃ (2.5 g) in small portions under Ar. After 15 min the suspension was cooled to 0°C and quenched with 0.8% aqueous HCl (60 mL) to pH 4. The organic solvent was evaporated i.v. and the reaction mixture was diluted with 60 mL H₂O, and washed with ether (3 × 25 mL). The ether phase was extracted twice with 2% aqueous HCl, and the combined aqueous phases were cooled to 0°C and adjusted with 2 N NaOH to pH 10. The milky solution was extracted with ether (4 × 25 mL). The ether phase was dried over anhydrous Na₂SO₄ and evaporated to dryness. The liquid was purified by flash chromatography using silica gel 60 (0.04–0.063 mm) and ethylacetate/hexane 2:8 as eluent. The isolated monoalkylated product was dissolved in 30 mL dry ether and a solution of HCl in ether was added until pH 3, and kept in the cold overnight. The hydrochloride was collected by vacuum filtration, washed with ether and dried under reduced pressure to provide H-Et-Val-OtBu · HCl as a colorless solid (480 mg, 85%).

R_f 0.40 (hexane/ethylacetate 8:2) (free amino acid); R_t 9.31 min (C₁₈-RP-HPLC); [α]_D²⁵ = +33.0, (c = 0.2, MeOH); m.p. = 183–185°C; ¹H-NMR (400 MHz, CDCl₃) (free amino acid) δ: 2.85 (d, J = 2.85 Hz, 1H), 2.63 (m, 1H), 2.48 (m, 1H), 1.88 (m, 1H), 1.49 (s, 9H), 1.09 (t, J = 7.2 Hz, 3H), 0.92 (dd, J = 4.4, 6.8 Hz, 6H); ESI-MS: calc. for C₁₁H₂₃NO₂: 201.3; found 202.6 (M + H⁺).

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